harmful

lulose solution free of particulate matter and gels greater than 0.5 \(\mu\)n in diameter, said viscoelastic solution having a zero shear viscosity in excess of 15,000 cps, an average reolecular weight in excess of 250,000 Daltons and being pyrogen free and non-toxic when a 5 therapeutically effective amount of said solution is injected into a human bod

2. The improved composition of claim 1 wherein said composition being pyrogen free and non-toxic when a therapeutically effective amount of the solution is in- 10 jected into a human eye.

3. The viscoelastic solution of claim 2 wherein the hydroxypropylmethylcellulose is present in a concentration from about 2.0% to about 2.5%.

4. The viscoelastic solution of claim 2 wherein the 15 viscosity of the solution is from about 25,000 centipoise to about 40,000 centipoise.

5. The viscoelastic solution of claim 2 wherein the average molecular weight of the hydroxypropylmethylcellulose is greater than about 375,000 but less than 20

6. The viscoelastic solution of claim 2 prepared from a blend of a first hydroxypropylmethylcellulose having a first molecular weight and a second hydroxypropylmethylcellulose having a greater molecular weight, the blend being processed to produce the particulate free, pyrogen free, and non-toxic solution.

7. The viscoelastic solution of claim 6 wherein the blend is processed by filtration, redissolving and removal of low molecular weight material, mid-process autoclaving and removal of dissolved gases.

8. The viscoelastic solution of claim 7 wherein the hydroxypropylmethylcellulose in the viscoelastic solution after processing has an average molecular weight 35 greater than the average molecular weight of the first hydroxypropylmethylcellulose or the second hydroxypropylmethylcellulose.

9. The viscoelastic solution of claim 6 wherein the first hydroxypropylmethylcellulose has an average mo- $_{40}$ lecular weight of about 85,000 and the second hydroxypropylmethylcellulose has an average molecular weight of about 220,000.

10. The viscoelastic solution of claim 8 wherein the average molecular weight of the hydroxypropylmethyl- 45 cellulose after processing is greater than 375,000 but less than 420,000.

11. The viscoelastic solution of claim 6 having a hydroxypropylmethylcellulose concentration of about 2.3%

12. The viscoelastic solution of claim 5 wherein the hydroxypropylmethylcellulose has an average molecuar weight of about 410,000.

13. A process for preparing a viscoelastic solution of hydroxypropylmethylcellulose in a physiological salt 55 harmful solution, the composition being free of particulate material and gels greater than 0.5 cm in diameter and being pyrogen free and non-toxic when a therapeutically effective amount of said solution is injected into a human eye, the process comprising the steps of:

a) dispersing the hydroxypropylmethylcellulose in the salt solution to form a suspension.

b) heating the suspension of step (a) to about 95° C.. allowing any undissolved material to settle and discarding/the supernatant liquid above the undis- 65 solved material.

c) resuspending the undissolved material to form a second/suspension of hydroxypropylmethylcel-

lulose and heating the second suspension to form a

d) filtering the gel through a series of filters, the series including a final filter having 0.5 µm openings to form a clean solution,

e) autocloving the clean solution,

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f) cooling the autoclaved clean solution and filtering the cooled solution, and

g) degassing the filtered cooled solution.

14. The process of claim 13 wherein the physiological salt solution has a pH of about 8.7 and contains NaCl, KCl, CaCl₂2H₂O, MgCl.6H₂O, NaC₂H₃O₂.3H₂O Na₃C₆HO₇.2H₂O.

15. The process of claim 13 wherein the hydroxy-15 propylmethylcellulose dispersed in the equeous salt solution is a blend of a first hydroxypropylmethylcellulose having a first molecular weight and a second hydroxypropylmethylcellulose having a higher molecular weight.

16. The process of claim 15 wherein the first hydroxypropylmethy.cellulose has a molecular weight of about 85,000 Daltons and the second hydroxypropylmethylcellulose has a molecular weight of about 220,000 Daltons.

5 17. The process of claim 15 wherein the weight of the first hydroxypropylmethylcellulose in the suspension is about the weight of the second hydroxypropylmethylcellulose.

18. The process of claim 15 wherein the hydroxy-30 propylmethylcellulose in the suspension is about 3% by

19. The process of claim 13 wherein the concentration of the hydroxypropylmethylcellulose in the degassed solution is from about 2.0% to about 2.5%.

20. The process of claim 13 wherein the concentration of the hydroxypropylmethylcellulose in the degassed solution is about 2.3%.

21. The process of claim 13 wherein the viscosity of the degassed solution is from about 25,000 centipoise to about 40,000 centipoise.

22. The process of claim 13 wherein the viscosity of the degassed solution is about 40,000 centipoise.

23. The process of claim 13 wherein the molecular weight of the hydroxypropylmethylcellulose in the degassed solution is greater than about 375,000 but less than about 420,000.

24. The process of claim 11 wherein the molecular weight of the hydroxypropylmethylcellulose in the degassed solution is about 410,000.

A viscoelastic composition for injection into a human eye, the viscoelastic composition comprising hydroxypropylmethylcellulose in a physiological salt

the hydroxypropylmethylcellulose having an average molecular weight greater than about 375,000 but less than about 420,000 and being present in a consecutation from about 2.0% to about 2.5%.

centration from about 2.0% to about 2.5%, the composition having a vecosity from about 25,000 centipoise to about 40,000 centipoise, being free of harmful particulate matter and gels greater than 0.5 μm in diameter and being pyrogen free and nontoxic.

26. The viscoelastic composition of claim 25 wherein the concentration of the hydroxypropylmethylcellulose is about 2.3%, the average molecular weight of the hydroxypropylmethylcellulose is about 409,800 and the zero shear viscoeity of the composition is about 40,000 centipoise.

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A process for preparing a high viscosity, sterile solution of hydroxypropylmethylcellulose in an aqueous solution, the high viscosity, sterile solution being non-toxic, non-pyrogenic, and substantially free of particulate matter and gels harmful to the human eye, the process comprising the steps of:

- a) dispersing hydroxypropylmethylcellulose in a first part of the aqueous solution to form a suspension:
- b) allowing the suspension to settle to yield a supernatant and a sediment comprising high molecular weight hydroxypropylmethylcellulose;
- c) discarding the supernatant, and leaving the sediment:
- d) resuspending the sediment in a second part of the aqueous solution to form a gel:
- e) filtering the gel through a series of successively finer filters to remove harmful particulate and gelatinous matter to form a clean solution; and
- f) sterilizing the clean solution.
- 28. The process of step 27, wherein step a) is performed at a sufficiently elevated temperature to solvate low molecular weight hydroxypropylmethylcellulose, and step e) is performed at a sufficiently elevated temperature to significantly reduce the viscosity of the gel.
- 29. The process of claim 28, wherein the sterilization of the clean solution is effected by autoclaving.

- 30. The process of claim 29, comprising the further steps of:
 - a) cooling the autoclaved clean solution;
 - b) filtering the cooled solution; and
 - c) degassing the filtered, cooled solution.

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